



Republic of the Philippines
Department of Education
REGION III
SCHOOLS DIVISION OFFICE OF BATAAN

DIVISION LETTER

MAY 15 2025

No. 06, s. 2025

**ONLINE AND F2F 3D PRINTING AWARENESS TRAINING
PROJECT FOR SECONDARY EDUCATION**

To: Assistant Schools Division Superintendent
Chief Education Supervisors
Education Program Supervisors
Public Schools District Supervisors
Elementary/Secondary School Heads
All Others Concerned

This Office invites all secondary ICT teachers to attend the Online and Face-to-Face (F2F) 3D Printing Awareness Training Project for Secondary Education on May 19–23, 2025, via Google Classroom (<https://bit.ly/43uz2Ya>).

Attached is the list of ICT teachers who are expected to attend the said online and F2F orientation, followed by the program of activities, for your reference.

Immediate dissemination of this letter is desired.


CAROLINA S. VIOLETA, EdD, CESO V
18 Schools Division Superintendent


C14
May 15, 2025



Republic of the Philippines
Department of Education
 REGION III
 SCHOOLS DIVISION OFFICE OF BATAAN

**PARTICIPANTS TO THE ONLINE AND F2F 3D PRINTING AWARENESS
 TRAINING PROJECT FOR SECONDARY EDUCATION
 May 19-23, 2025**

No.	District	School	Name of ICT Teacher	Position
1	Abucay	Abucay HS	Lady Isabel V. Malit	T-II
2	Abucay	B. Camacho NHS	Gey M. Gregorio	T-II
3	Abucay	Bangkal High School	Jolina A. Borbe	T-I
4	Abucay	Mabatang NHS	Rhoda L. Dajano	T-I
5	Hermosa	Balsik NHS	Alvin A. De Leon	T-II
6	Hermosa	Mabiga IS	Irene Jasun M. Duran	PSB T-1
7	Hermosa	Maite IS	Micole Q. Natanauan	PSB T-1
8	Hermosa	Pastolan IS	Nierisa D Bilbao	T-I
9	Hermosa	St. Ma. Virginia P. Leonzon MIS	Justine Jude R. Reyes	PSB T-1
10	Hermosa	Pulo IS	Monica M. Serrano	T-I
11	Hermosa	Saba IS	Darlin M. Lingad	T-I
12	Hermosa	Sumalo IS	Karen Kate S. Cabalteja	T-II
13	Hermosa	Hermosa NHS	Jose Enrico I. Atanacio	T-II
14	Hermosa	Hermosa NHS-Annex	Jhervin Paguio	T-II
15	Orani	Doña IS	Lysette Leine D. Aquino	T-I
16	Orani	Legua IS	Darwin James R. Singca	T-II
17	Orani	Pulo IS	Jermaine Caira L. Payao	Teacher I
18	Orani	Orani NHS	Maybel B. Cerezo	Teacher II
19	Orani	Orani NHS (Pag-asa)	AIMEE A. BAGTAS	T-III
20	Orani	Orani NHS (Parang Parang)	Llanel Victoria	Teacher II
21	Samal	Samal NHS Main	Jowell H. Isidro	Teacher II
22	Samal	Samal NHS - Annex	Jamaica M. Cortez	Teacher II
23	Samal	F.C. Del Rosario IS	Camille Rose F. Magat	Teacher I
24	Samal	Palili IS	ANA MARGARITA G. CAPULE	TEACHER I



Republic of the Philippines
Department of Education
 REGION III
 SCHOOLS DIVISION OFFICE OF BATAAN

Second Congressional District				
25	Orion	Bataan School of Fisheries	Aileen P. Navarro	Master Teacher I
26	Orion	JEAG	Elaine E. Mallari	Teacher I
27	Orion	Udyong NHS	Emie Rose A. Gatdula	PSB / Teacher I
28	Limay	BLISS IS	Rose Ann A. Manalansan	LSB/ Teacher I
29	Limay	Kinaragan IS	Bisly T. Osiones	Teacher I
30	Limay	Lamao NHS	Mark Joseph S. Francisco	Teacher II
31	Limay	Limay NHS	Ody V. Lavarias	Teacher III
32	Limay	St. Francis NHS	Erickson R. Esteban	Teacher I
33	Pilar	Pablo Roman NHS	Altharuja D. Givens	Teacher II
34	Pilar	Dr. Victoria B. Roman Mem. HS	Ruel C. Quindoy	Teacher III
Third Congressional District				
35	Bagac	Quinawan IS	John Bernard M. Bisalo	Teacher I
36	Bagac	Bagac Nat'l HS, Parang	Jesy Laurence D. Navarro	Teacher II
37	Bagac	Bataan High School for the Arts	Pepito B. Hernandez	Master Teacher I
38	Bagac	E. C. Bernabe NHS	Marieta C. Holgado	Teacher III
39	Bagac	Saysain High School	Alaine R. Cañete	Teacher I
40	Din. East	Layac IS	Gemma Lyn DJ. Lalic	Teacher III
41	Din. East	Tucop IS	John Cristian D. Timpug	Teacher I
42	Din. East	Pagalanggang HS	Jacie N. Ronquillo	Teacher I
43	Din. East	Sta. Lucia HS	Rellian Malit	Teacher I
44	Din. West	Payangan IS	Arjay L. Inocencio	Teacher-I
45	Din. West	Tubo-Tubo IS	Sharmaine B. Baque	Teacher I



Republic of the Philippines
Department of Education
 REGION III
 SCHOOLS DIVISION OFFICE OF BATAAN

46	Din. West	Jose C. Payumo MHS	Jaycee B. Barcelona	Master Teacher I
47	Din. West	Luakan NHS	Eden A. Javier	Teacher III
48	Din. West	Luakan NHS - Annex	Lloyd L. Dizon	Teacher I
49	Din. West	Magsaysay NHS	Raymond C. Black	Master Teacher I
50	Din. West	Roosevelt NHS	John Christian I. Natanauan	Teacher I
51	Mariveles	Lucanin IS	Ashley B. Frondoza	Teacher I
52	Mariveles	Biaan Aeta IS	Merlyn D. Morna	Teacher II
53	Mariveles	Mariveles NHS, Cabcaben	Bhen Jay D. Meriño	Master Teacher I
54	Mariveles	Mariveles NHS, Alasasin	Sheena Rose Raya	Teacher I
55	Mariveles	Mar. NHS, Cab.- Batangas II	Mariane Faith C. Reyes	Teacher III
56	Mariveles	Mar. NHS, Cab.- New Alion	Jarven T. Saguin	Teacher II
57	Mariveles	Mariveles NHS - Malaya	LOUELA A. ALQUIZA	Teacher III
58	Mariveles	Mariveles NHS, Poblacion	Jeffrey M. Tapac	Teacher III
59	Mariveles	Mar. NHS Pob.- Annex -Sisiman	Bryan Dave Penoliar	Teacher I
60	Mariveles	Baseco NHS	ROGELIO B. TARROZA	Teacher I
61	Mariveles	Ipag National High School	Hershey Jaymee M. Francisco	Teacher II
62	Morong	Kanawan IS	Jayvee A. Diwa	Teacher I
63	Morong	Sampaloc IS	Aldea H. Zuñiga	Teacher I
64	Morong	Morong NHS	Mark Oliver C. Dimalanta	Teacher I
65	Morong	Mabayo NHS	Arjay M. Famularcano	Teacher I
66	Morong	Nagbalayong NHS	Lindsy M. Castro	Teacher I



BATAAN PENINSULA STATE UNIVERSITY
Design, Research and Extension in Additive Manufacturing

Program of Activities

DAY 1	
Date	Topic
Morning Session (Online, Synchronous)	
9:00 am – 9:30 am	Registration and Log-in via Google Meet
9:30 am – 10:00 am	Opening Program
	Invocation
	National Anthem
	BPSU Hymn
	Welcome Remarks -Dr. John Ryan C. Dizon (Program Leader)
	Messages -Jerome C. Matic, MAEd (ETSO Chairperson, BPSU Main Campus) -Dr. Bernadeth B. Gabor (ETSO Director) -Prof. Monica T. Hipolito (Vice President, Research, Extension and Technology Transfer) -Dr. Ruby Santos-Matibag (University President)
10:00 am – 10:15 am	DR3AM Center's AVP (Features, Projects, Operations, Engagements) Layout of DR3AM Center and Safety Guidelines
10:15 am – 11:00 am	Introduction to the Training and Overview of Additive Manufacturing -Dr. John Ryan C. Dizon
11:00 am – 11:15 am	Various Materials for 3D Printing -Dr. Arman Ray Nisay
11:15 am – 11:45 am	3D Printing Technologies -Engr. Gerald S. Robles
11:45 am – 12:00 pm	Closing Reminders -Engr. Madelene V. Villablanca Photo Opportunity
12:00 pm – 1:00 pm	Lunch Break
Afternoon Session (Online, Asynchronous)	
1:00 pm – 1:30 pm	Applications of 3D printing -Dr. John Ryan C. Dizon



Management System
ISO 9001:2015
www.bpsu.edu.ph
ID: 170912003

BPSU | DR3A

Capitol Compound, Tenejero, City of Balanga 2100 PH
Email: dr3am@bpsu.edu.ph

Vision: An inclusive and sustainable University recognized for its global academic excellence by 2030.

Mission: To develop innovative leaders and empowered communities by delivering transformative instruction, research, extension, and production through Change Drivers and responsive policies.



BATAAN PENINSULA STATE UNIVERSITY
Design, Research and Extension in Additive Manufacturing

1:30 pm – 2:00 pm	Achieving the SDGs through 3D Printing -Dr. John Ryan C. Dizon
2:00 pm – 5:00 pm	Special Topics: Evaluation of Tensile Behavior of 3D-Printed Fiberglass-Reinforced Nylon Composites -Engr. Madelene V. Villablanca Discussion: Dimensional Accuracy of 3D-printed parts -Engr. Gerald S. Robles Effects of Thermal Cycling on Mechanical Strength of TPU 3D-Printed Material -Dr. Arman Ray Nisay Discussion of Additive Manufacturing Application in Maritime Education -Engr. Brian J. Tuazon

DAY 2	
Date	Topic
Morning Session (Online, Asynchronous)	
8:00 am – 9:00 am	Investigation on the Effects of Acetone Vapor-Polishing to Fracture Behavior of ABS Printed Materials at Different Operating Temperature
9:00 am – 10:00 am	Mechanical Properties of 3D Printed Polymers
10:00 am – 11:00 am	Post-Processing of 3D-Printed Parts
11:00 am – 12:00 pm	Intellectual Property (IP) Standards, Regulations, etc.
12:00 pm – 1:00 pm	Lunch Break
Afternoon Session (Online, Asynchronous)	
1:00 pm – 2:00 pm	Awareness level on 3D Printing Technology in Bataan
2:00 pm – 3:00 pm	Exploring Challenges in Developing Technical Competencies in Advanced Manufacturing
3:00 pm – 4:00 pm	3D Printing Applications in Agriculture, Food Processing, and Environmental Protection and Monitoring
4:00 pm – 5:00 pm	Fabrication and testing of a vapor polishing device for ABS 3D-printed parts



Management System
ISO 9001:2015
www.tuv.com
ID: 110000000

BPSU | DR3A

Capitol Compound, Terejero, City of Balanga 2100 PH
Email: dr3am@bpsu.edu.ph

Vision: An inclusive and sustainable University recognized for its global academic excellence by 2050

Mission: To develop innovative leaders and empowered communities by delivering transformative instruction, research, extension, and production through Change Drivers and responsive policies.



BATAAN PENINSULA STATE UNIVERSITY
Design, Research and Extension in Additive Manufacturing

DAY 3	
Date	Topic
Morning Session (Online, Asynchronous)	
8:00 am – 9:00 am	Application of Taguchi Methodology in Evaluating the Rockwell Hardness of SLA 3D Printed Polymers
9:00 am – 10:00 am	3D Printed Connection System for Bamboo Structure Construction
10:00 am – 11:00 am	3D Printing for the Production of Architectural Scale
11:00 am – 12:00 pm	Discussion of 3D Printed Polymeric Spare Parts for Industrial Applications
12:00 pm – 1:00 pm	Lunch Break
Afternoon Session (Online, Asynchronous)	
1:00 pm – 5:00 pm	3D Modelling using Google Sketchup

DAY 4	
Date	Topic
Morning Session (Online, Asynchronous)	
8:00 am – 12:00 pm	3D Modelling using Autodesk Inventor
Afternoon Session (Online, Asynchronous)	
1:00 pm – 5:00 pm	Various Slicing Software <ul style="list-style-type: none"> - Cura - Creality - Simplify3D - Bambu Studio - Flashprint



Management System
ISO 9001:2015
www.bpsu.edu.ph
ID: T 0657007

BPSU | DR3A

Capitol Compound, Tenejero, City of Balanga 2100 PH
Email: dr3am@bpsu.edu.ph

Vision: An inclusive and sustainable University recognized for its global academic excellence by 2030.

Mission: To develop innovative leaders and empowered communities by delivering transformative instruction, research, extension, and production through Change Drives and responsive policies.



BATAAN PENINSULA STATE UNIVERSITY
Design, Research and Extension in Additive Manufacturing

DAY 5	
Date	Topic
Morning Session (Hands-on Training)	
8:00 am – 8:15 am	Lecture: Introduction to Parts of a 3D Printer -Mr. Matthew Lumibao
8:15 am – 9:30 am	3D Modelling using Fusion – Key chain -Mr. Matthew Lumibao
9:30 am – 10:30 am	Fusion Exercise 1 -Mr. John Desir Gruela
10:30 am – 11:00 am	Slicing 3D models using Cura and Creality Operation of Ender and Creality 3D Printers - Mr. John Desir Gruela
11:00 pm – 12:00 pm	Fusion Exercise 2 -Mr. Matthew Lumibao
Afternoon Session (Hands-on Training)	
1:00 pm – 1:30 pm	How to slice 3D models using Flashprint Operation of Flashforge Printers -Mr. Matthew Lumibao
2:30 pm – 3:00 pm	Fusion Exercise 3 – Mr. John Desir Gruela
3:00 pm – 3:30 pm	Fusion Exercise 4 – Mr. John Desir Gruela
3:30 pm – 4:00 pm	How to slice 3D models using Bambu Studio Operation of BambuLab 3D Printers -Mr. Matthew Lumibao
4:00 pm – 4:30 pm	Fusion Exercise 5 -Mr. Matthew Lumibao Final Assessment and Feedback -Ms. Reinne Anne Cruz
4:30 pm – 5:00 pm	Closing and Awarding of Certificates

Note: The one-day hands-on training will be delivered in multiple batches over a five-day period, with each session lasting half a day to ensure all participants are accommodated.



Management
System
ISO 9001:2015
www.bpsu.edu.ph
ID # 000100

BPSU | DR3A

Capitol Compound, Tenejero, City of Balanga 2100 PH
Email: dr3am@bpsu.edu.ph

Vision: An inclusive and sustainable University recognized for its global academic excellence by 2030.

Mission: To develop innovative leaders and empowered communities by delivering transformative instruction, research, extension, and production through Change Drivers and responsive policies.



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

EXTENSION PROGRAM/PROJECT PROPOSAL

I. IDENTIFYING INFORMATION

Title	:	3D Printing Awareness Training Project for Secondary Education
Proponents	:	Dr. Arman Ray N. Nisay Engr. Madelene V. Villablanca Engr. Michaela T. Espino Engr. Aida T. Solomon Engr. Roland S. Manalang
Mandated Program	:	Enhanced 3D Printing Awareness Training Program: Preparing the Workforce of Tomorrow
Extension Agenda	:	Lakbay Kalinga sa Teknolohiya at Inhenyeriya
Project Team Leader	:	Dr. Arman Ray N. Nisay
Co-Team Leader	:	Engr. Madelene V. Villablanca
Members/Trainers	:	Engr. Michaela T. Espino Engr. Aida T. Solomon Engr. Roland S. Manalang
Implementing College / Department	:	BPSU DR3AM Center, College of Engineering and Architecture, BS Mechanical Engineering, BS Industrial Engineering, College of Graduate School
Collaborating Organizations	:	DepEd - Bataan
Beneficiaries	:	36
<i>Number of Male Beneficiaries:</i>	:	18
<i>Number of Female Beneficiaries:</i>	:	18
Duration / Inclusive Dates	:	1 year / February 3, 2025 to February 2, 2026
Location	:	Bataan Peninsula State University / Province of Bataan
Budget	:	
Source of Fund	:	
Sustainable Development Goals	:	SDG 1 (No poverty); SDG 2 (Decent work and economic growth; SDG 9 Industry innovation and infrastructure; SDG 12 (Responsible consumption and production)
Research Utilized	:	Development of 3D Printed
Furniture	:	Connectors and Handicrafts Joints to Enhance the Competitive Advantage of Local Industries



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY

Extension and Training Services Office

II. RATIONALE

Additive manufacturing (AM), commonly known as three-dimensional (3D) printing, represents a transformative approach to production, where objects are built layer by layer from digital models. This technology is revolutionizing a wide array of industries, including construction, agriculture, automotive, aerospace, food production, and healthcare (Dizon et al., 2018). Despite its growing significance, a considerable gap remains in comprehensive understanding and practical applications of 3D printing technology in other regions aside from Bataan.

Research conducted by Dizon et al. on the awareness of 3D printing in Bataan revealed that while many residents are familiar with the concept of 3D printing, there is a widespread lack of in-depth knowledge regarding its functionality and potential applications. To address this gap, a 3D printing awareness training program is continuously conducted in Bataan at the Design, Research and Extension in Additive Manufacturing (DR3AM) Center, formerly Additive Manufacturing Research Laboratory (AMReL), of Bataan Peninsula State University since 2022.

With the success in training hundreds of professionals – including, engineers, architects, educators, technicians, and technologists – this proposal seeks to extend the 3D printing training program to high schools and senior high schools in the province of Bataan.

This proposed extension project aims to address these needs by empowering educators and students in secondary education through comprehensive training and research initiatives. Moreover, it is essential to build a strong foundation in the basic principles of AM to fully grasp its wide-ranging applications. Key topics that must be covered include:

- 3D printing technologies and materials – to understand the different types of 3D printing methods, and explore the various materials used in 3D printing suitable for different applications.
- Familiarization of different components of a 3D printer and each function to create a final product.
- Post-processing techniques of 3D-printed parts in refining the 3D-printed objects for practical use.

By covering these topics, the program aims to equip participants with the knowledge and skills necessary to explore the full capability of additive manufacturing, from basic principles to advanced applications and material characterization.

III. OBJECTIVES

A. General objective:

The general objective of this extension project is to continuously provide training to educators and students of secondary education, including high schools and senior high schools in Bataan, to mainstream 3D Printing as a key tool in research, prototyping, design, and in providing solutions to problems in the community.





BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

B. Specific objectives:

Instill in the minds of the secondary-level educators and students the following:

- To impart a solid understanding of the basic principles of 3D printing, such as different technologies and diverse materials utilized in wide-ranging applications
- To provide hands-on training on 3D modelling and 3D printing, enabling participants to gain practical experience
- To demonstrate the use of 3D printing technologies in conducting innovative research
- To offer comprehensive training workshops that cover essential aspects of 3D printing, including design software, printer operation, and routine maintenance
- To promote potential research collaboration between institutions, facilitating the exchange of ideas in applying 3D printing to solve community-based challenges

IV. EXPECTED OUTPUTS:

Secondary-level educators and students who are:

- knowledgeable on the principles of 3D printing technology, materials, and its diverse range of applications
- basic knowledge in creating a 3D model and operate a 3D printer to produce the desired output through a hands-on experience on 3D modelling software and 3D printing process
- capable of developing practical solutions through 3D printing to address specific challenges in the community, such as educational tools.

V. PROJECT COMPONENTS/DESCRIPTIONS:

A. Community Analysis:

A survey of 2,900 Bataños revealed that while most residents are aware of the existence of 3D printing technology, many lack an understanding of its working principles or potential applications. With this proposed extension and training project, the local community challenges could be also addressed through 3D printing, such as the need for custom solutions in education and small-scale manufacturing.

B. Problem Analysis:

There is a substantial knowledge gap regarding the principles, technologies, and applications of 3D printing within the community. Some of the secondary-level educators and students are aware of the technology but do not understand its full potential or how to apply it effectively in their fields. There is a lack of hands-on experience necessary to fully integrate 3D printing technology in advanced research or large-scale projects. The lack of expertise and practical





BATAAN PENINSULA STATE UNIVERSITY

Extension and Training Services Office

knowledge in 3D printing can result in missed opportunities in innovation and efficiency improvements in manufacturing and prototyping.

C. Description of the Target Group:

The extension program will be exclusively for secondary-level educators and students. All activities will be facilitated by a team of highly skilled and knowledgeable faculty, researchers, and staff from the DR3AM Center of BPSU.

D. Partnership:

BPSU Extensionists - the implementers are responsible for the following:

- Preparation of materials and equipment
- Trainers and resource speakers
- Meals for the trainers
- Venue of the Training

Partners - the collaborative partners are responsible for the following:

- Recruitment of participants
- ****if there are others, please specify****

VI. TECHNICAL ASPECTS

A. Theoretical Framework:

3D printing technology is a transformative process to convert digital designs into tangible objects, meeting significant need across various sectors, such as economics, environmental sustainability, health and social studies, geography, and geopolitics. To effectively adapt this technology, it is essential to acquire a solid understanding of the principles and processes of 3D printing. This proposal is designed to equip the secondary-level educators and students with the essential knowledge and skills in 3D printing, preparing them for future contributions in education, research, and community-related initiatives.

The paradigm of the project is depicted in Figure 1, which illustrates the systematic approach to executing the training plan effectively for comprehensive learning outcomes. The success of the training program relies on key inputs, including the expert trainers and facilitators equipped with extensive workshop materials, the participants who will engage in the 3D printing proficiency development, and other 3D printing equipment to facilitate practical learning experiences. The project's process is structured around a series of theoretical and practical training activities to ensure a thorough understanding of 3D printing technology, from 3D modelling to printing of desired objects and post-processing techniques. Throughout the training, the participants will be continuously assessed to ensure they are meeting the learning objectives. Feedback will be gathered to improve future training programs, and proper documentation of the progress will be conducted for future reference. Upon completion of the project, trained secondary-level educators and students will emerge from the program with enhanced knowledge and practical skills in 3D



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

printing, ready to contribute to educational advancements and potential research collaborations.

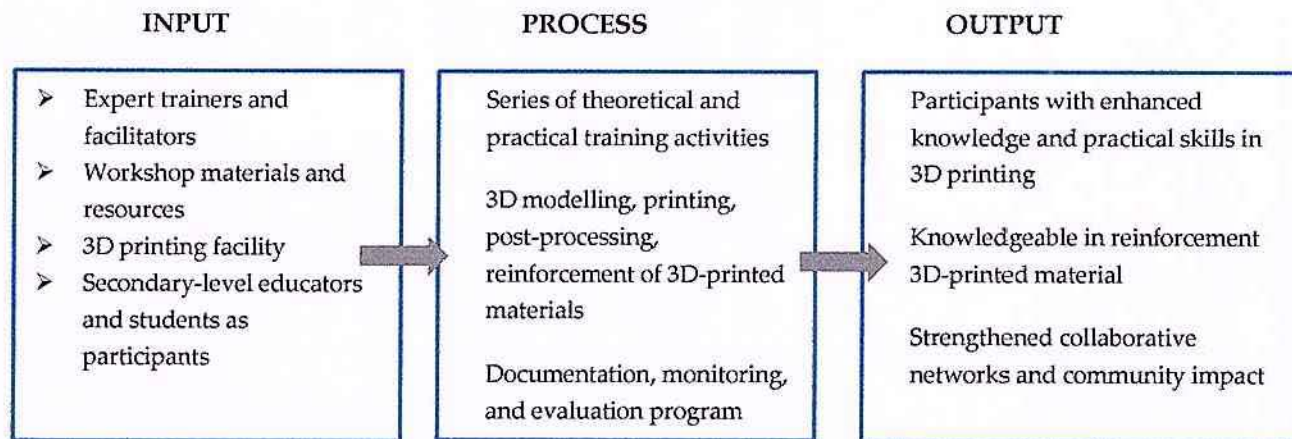


Figure 1. Paradigm of the Project

B. Methodology:

The participants will receive lecture materials and instructional videos online to provide an overview of AM technology before the actual training session begins. The proponents will conduct a series of lectures, followed by practical sessions covering 3D modelling, slicing, printing, and post-processing. All activities will be closely monitored by the internal monitoring team of the project and the Office of Training and Extension Services. The lecture and training sessions will be distributed as follows:

Lectures:

- Engr. Madelene V. Villablanca** – discussion on overview of Additive Manufacturing
- Dr. Arman Ray N. Nisay** – discussion on 3D printing materials
- Engr. Michaela T. Espino** – discussion on differences among 3D printing technologies
- Engr. Aida T. Solomon** – post-processing techniques for 3D printed parts
- Engr. Roland S. Manalang** – demonstration of parts of a 3D printer

Hands-on Training:

- Engr. Madelene V. Villablanca** – set-up of 3D printers
- Dr. Arman Ray N. Nisay** and **Engr. Aida T. Solomon** – CAD modeling hands-on training and 3D printing process
- Mr. Carlo D. San Pedro** and **Mr. Matthew Benjamin S. Lumibao** – support technical staff from DR3AM Center

Documentation and Monitoring:

- Engr. Roland S. Manalang** – monitoring and evaluation
- Engr. Michaela T. Espino** – documentation during lecture and training sessions

Assigned Tasks:

- **Facilitators** – Dr. Arman Ray N. Nisay, Engr. Madelene V. Villablanca, Engr. Michaela T.



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

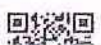
Espino, Engr. Aida T. Solomon, Engr. Roland S. Manalang, support technical staff from DR3AM Center

- Communication with potential partners – Dr. Arman Ray N. Nisay, Engr. Madelene V. Villablanca, Engr. Michaela T. Espino, Engr. Aida T. Solomon, Engr. Roland S. Manalang
- Meeting with partners - Dr. Arman Ray N. Nisay, Engr. Madelene V. Villablanca, Engr. Michaela T. Espino, Engr. Aida T. Solomon, Engr. Roland S. Manalang
- Preparation of Memorandum of Agreement (MOA) – Engr. Michaela T. Espino
- MOA signing – Dr. Arman Ray N. Nisay
- Preparation of materials for training (attendance sheet, machines, filaments, meals for trainers, etc) – Engr. Madelene V. Villablanca
- Preparation and submission of PR for supplies and materials – Engr. Roland S. Manalang
- Preparation of training program and invitation for university officials – Engr. Aida T. Solomon
- Request for University Memo - Dr. Arman Ray N. Nisay
- Registration – Engr. Madelene V. Villablanca
- Training assessment of participants – Engr. Roland S. Manalang
- Preparation and submission of accomplishment report - Engr. Aida T. Solomon
- Preparation of PPT for in-house review and conference presentation – Engr. Michaela T. Espino, Engr. Madelene V. Villablanca
- Preparation of manuscript for publication – Dr. Arman Ray N. Nisay, Engr. Madelene V. Villablanca
- Documentation of all activities – Engr. Aida T. Solomon, Engr. Roland S. Manalang
- Conduct of monthly meetings – Dr. Arman Ray N. Nisay, Engr. Madelene V. Villablanca, Engr. Michaela T. Espino, Engr. Aida T. Solomon, Engr. Roland S. Manalang
- Technical writer – Engr. Michaela T. Espino, Engr. Roland S. Manalang

VII. MONITORING AND EVALUATION PLAN

Regular submission of accomplishment reports will be strictly observed throughout the project. The extensionist will be responsible for preparing periodic progress reports, final technical reports, and accounting for all project expenditures. Upon project completion, a comprehensive evaluation will be conducted to assess outcomes, impact, and overall success.

VIII. ACTIVITIES /EXPECTED OUTPUT



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

INPUTS	ACTIVITIES	OUTPUTS	OUTCOMES	IMPACT	SOCIETAL GOALS
Lecture materials on 3D printing technology	Series of lectures on the concepts and applications of 3D printing	Participants with foundational knowledge and skills in 3D printing	Participants able to apply 3D printing in practical contexts	Participants initiating 3D printing-related projects in the communities	This will address the following SDGs: (1) No poverty; (2) Decent work and economic growth; (9) Industry innovation and infrastructure; (12) Responsible consumption and production
Training manuals for practical sessions on 3D printing	Hands-on training on 3D modelling, slicing, printing, and post-processing	Completed 3D-printed objects during training sessions	Trained participants able to conduct projects relating to reinforcement 3D printing, addressing local challenges	Growth of local innovation to enhance problem-solving capacity within communities	This will address the following SDGs: (1) No poverty; (2) Decent work and economic growth; (9) Industry innovation and infrastructure; (12) Responsible consumption and production

X. REFERENCES

- 1) John Ryan C. Dizon, Qiyi Chen, Alejandro H. Espera, Jr., Rigoberto C. Advincula, "Mechanical Characterization of 3D-Printed Polymers", 2018, Additive Manufacturing, Vol. 20, pp. 44-67.
- 2) Michaela T. Espino, Brian J. Tuazon, Alejandro Espera, Carla Joyce C. Nocheseda, Roland S. Manalang, John Ryan C. Dizon, Rigoberto C. Advincula, Statistical Methods for Design and Testing of 3D-Printed Polymers, MRS Communication, 2023, <https://doi.org/10.1557/s43579-023-00332-7>.
- 3) Elliot Gonzaga¹, Brian J. Tuazon, Joseph Garcia, Marlon Bulan, Fred Liza, Rigoberto Advincula, John Ryan C. Dizon, Additive Manufacturing Applications in Maritime Education, Diffusion Foundations and Materials Applications, 2023, 32, 19-26, <https://doi.org/10.4028/p-kt7n60>.
- 4) Ciara Catherine L. Gache, Brian J. Tuazon, Michaela T. Espino, Rigoberto C. Advincula, and John Ryan C. Dizon, 3D-Printed Polymeric Spare Parts for Industrial Applications: A State-of-the-Art Review,



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

SciEnggJ. 2022 15 (2) 128-144.

- 5) Brian J. Tuazon¹, Michaela T. Espino, Ciara Catherine L. Gache, John Ryan C. Dizon, Additive Manufacturing Technology in the Furniture Industry: Future Outlook for Developing Countries, *Advance Sustainable Science, Engineering and Technology (ASSET)*, 2024, Vol. 6, No.3, pp. 02403024-01 ~ 02403024-014, <https://doi.org/10.26877/asset.v6i3.908>
- 6) Michaela T. Espino, Brian Jumaquio Tuazon, John Ryan C. Dizon, Effects of Thermal Cycling on the Mechanical Strength of TPU 3D-Printed Material, *Materials Science Forum* (Volume 1118), 2024, pp. 105-110, <https://doi.org/10.4028/p-iRuRZ3>
- 7) Gil Cruz, John Ryan C. Dizon, Nima Farzadnia, Hongyu Zhou, Marianito Margarito, Joseph Alfred Garcia, Fred P. Liza, Rigoberto C. Advincula, On the performance, applications, and sustainability of 3D-printed cement and other geomaterials, *MRS Communications*, 2023, <https://doi.org/10.1557/s43579-023-00358-x>.
- 8) Gerald Sanqui Robles, Michaela Tayag Espino, Ray Noel Medina Delda, John Ryan Cortez Dizon, Significance of Fundamental Metrology of 3D-Printed Parts for Engineering Design: Dimensional Accuracy, *Advance Sustainable Science, Engineering and Technology (ASSET)*, Vol 4, No. 2, DOI: <https://doi.org/10.26877/asset.v4i2.12950>.
- 9) G.S. Robles, R.N.M. Delda, R.L.B. Del Rosario, M.T. Espino and J.R.C. Dizon, Dimensional Accuracy of 3D - Printed Acrylonitrile Butadiene Styrene: Effect of Size, Layer Thickness, and Infill Density, *Key Engineering Materials*, Vol. 913, 2022, <https://doi.org/10.4028/p-nxviqm>.
- 10) Rigoberto C. Advincula, John Ryan C. Dizon, Qiyi Chen, Ivy Niu, Jason Chung, Lucas Kilpatrick and Reagan Newman, Additive Manufacturing for COVID-19: Devices, Materials, Prospects and Challenges, *MRS Communications Journal*, 2020, Volume 10, Issue 3September 2020, pp. 413-427, doi:10.1557/mrc.2020.57.
- 11) Jan Lloyd Buenaventura Crisostomo, John Ryan Cortez Dizon, 3D Printing Applications in Agriculture, Food Processing, and Environmental Protection and Monitoring, *Advance Sustainable Science, Engineering and Technology (ASSET)*, Vol. 3, No. 2, 2021, pp. 0210201-01 ~ 0210201-12, DOI: <https://doi.org/10.26877/asset.v3i2.9627>
- 12) John Ryan C. Dizon, Ciara Catherine L. Gache, Honelly Mae S. Cascolan, Lina T. Cancino, Rigoberto C. Advincula, Post-processing of 3D-printed Polymers, *Technologies*, 2021, 9(3):61. <https://doi.org/10.3390/technologies9030061>.
- 13) Delda, R.N.M.; Basuel, R.B.; Hacla, R.P.; Martinez, D.W.C.; Cabibihan, J.-J.; Dizon, J.R.C. 3D Printing Polymeric Materials for Robots with Embedded Systems. *Technologies* 2021, 9, 82. <https://doi.org/10.3390/technologies9040082>



Management
System
ISO 9001:2015



BATAAN PENINSULA STATE UNIVERSITY
Extension and Training Services Office

Submitted by:

DR. ARMAN RAY N. NISAY

Proponent

Date

Project Co-Proponent/Members:

ENGR. MADELENE V. VILLABLANCA

Co-Proponent

Date

ENGR. MICHAELA T. ESPINO

Member

Date

ENGR. AIDA T. SOLOMON

Member

Date

ENGR. ROLAND S. MANALANG

Member

Date

Endorsed by:

DR. FAYE L. BARET

Dean

Date

Evaluated by:

MR. JEROME C. MATIC

Chairperson, Extension & Training Services
Main Campus

Date

Received by:

BERNADETH B. GABOR, Ph.D.

Director, Extension and Training Services

Date



Management
System
ISO 9001:2015